

# Technical Data Sheet

## optibelt ALPHA FLEX H - RF

PU Timing Belt, Optionally with Fabric PAZ, Endless

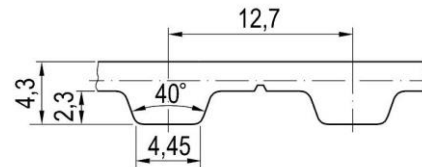


### Dimensions, Tolerances

Profile:	H
Tooth pitch t:	12.7 mm
Total thickness:	4.3 mm
Tooth height:	2.3 mm
Length tolerance:	±0.5 mm/m
Width tolerance:	±0.5 mm
Thickness tolerance:	±0.3 mm

### Construction

Polyurethane:	Thermoplastic, 92 Shore A, white
Tension cord:	Stainless Steel, Ø 0.6 mm
Fabric, optional:	Polyamide, tooth side (PAZ), green



### Specific nominal power transmittable per tooth

rpm, small idler $n_k$ [1/min]	Spec. nom. power $P_{N\text{ spez}}$ [W/mm]	rpm, small idler $n_k$ [1/min]	Spec. nom. power $P_{N\text{ spez}}$ [W/mm]	rpm, small idler $n_k$ [1/min]	Spec. nom. power $P_{N\text{ spez}}$ [W/mm]
0 <sup>1</sup>	0.000	1200	0.669	3600	1.407
20	0.019	1300	0.710	3800	1.453
40 <sup>2</sup>	0.037	1400	0.749	4000	1.498
60	0.054	1500	0.787	4500	1.602
80 <sup>3</sup>	0.070	1600 <sup>7</sup>	0.824	5000	1.698
100	0.086	1700	0.860	5500	1.786
200 <sup>4</sup>	0.159	1800	0.895	6000	1.867
300	0.224	1900	0.929	6500	1.940
400 <sup>5</sup>	0.284	2000	0.962	7000	2.008
500	0.341	2200	1.027	7500	2.070
600	0.394	2400	1.088	8000	2.127
700	0.445	2600	1.147	8500	2.179
800 <sup>6</sup>	0.493	2800	1.203	9000	2.227
900	0.540	3000	1.257	9500	2.268
1000	0.584	3200 <sup>8</sup>	1.309	10000	2.307
1100	0.627	3400	1.359	$v_{\text{max}} = 60 \text{ m/s}$	

### Nominal power $P_N$

$$P_N = P_{N\text{ spez}} \cdot z_k \cdot z_{eB} \cdot b / 10^3 \quad [\text{kW}]$$

$P_{N\text{ spez}}$	Specific nominal power transmittable per tooth [W/mm]
$z_k$	Number of teeth, small idler
$z_{eB}$	Number of teeth in mesh, small idler, limited to $z_{eB\text{ max}}$
$z_{eB\text{ max}}$	12, max. allowable no. of teeth
$b$	belt width [mm]

### Nominal torque $M_N$

$$M_N = P_N \cdot 9.55 \cdot 10^3 / n_k \quad [\text{Nm}]$$

$n_k$  rpm, small idler [1/min]

### Nominal tensile force $F_N$

$$F_N = F_{N\text{ spez}} \cdot z_{eB} \cdot b \quad [\text{N}]$$

$$F_{N\text{ spez}} = P_{N\text{ spez}} \cdot 6 \cdot 10^4 / (n_k \cdot t) \quad [\text{N/mm}]$$

$F_{N\text{ spez}}$	Specific nominal tensile force transmittable per tooth [N/mm]
$t$	Tooth pitch [mm]

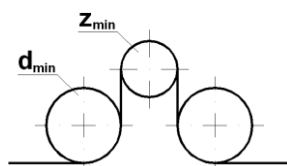
<sup>1</sup>  $F_{N\text{ spez}}$  [N/mm] 4.600 <sup>2</sup> 4.336 <sup>3</sup> 4.141 <sup>4</sup> 3.748 <sup>5</sup> 3.358 <sup>6</sup> 2.913 <sup>7</sup> 2.432 <sup>8</sup> 1.932

### Cord tensile force, belt weight

Width code Belt width <sup>1</sup> b [mm]	050	075	100	150	200	300	400
Belt width <sup>1</sup> b [mm]	12.7	19.05	25.4	38.1	50.8	76.2	101.6
Cord breaking strength $F_{Br}$ [N]	2720	4760	6800	10880	14600	22440	30240
Allowable tensile force <sup>2</sup> $F_{zul}$ [N]	680	1190	1700	2720	3650	5610	7560
Weight per metre [kg/m]	0.064	0.095	0.127	0.191	0.254	0.381	0.508

<sup>1</sup> Smaller and intermediate widths possible <sup>2</sup> Allowable tensile force  $F_{zul} = 25\%$  of cord breaking strength  $F_{Br}$

### Timing belt pulleys, inside and outside idlers



Minimum no. of teeth of the pulleys:

$$z_{\text{min}} = 18$$

Minimum pitch diameter of the pulleys:

$$d_{w\text{ min}} = 72.766 \text{ mm}$$

Plane, cylindrical idlers:

Minimum-Ø of a plane inside idler:

$$d_{\text{min}} = 65 \text{ mm}$$

Minimum-Ø of a plane outside idler:

$$d_{\text{min}} = 80 \text{ mm}$$